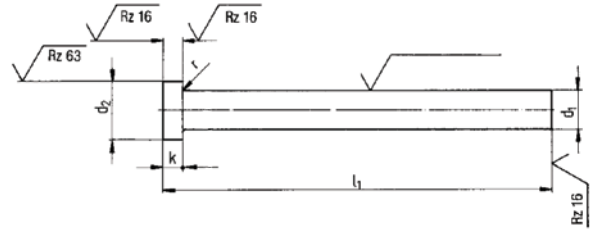


## Hengeres fejű kilőkő, magtüske DIN ISO 6751 Form A szerint



**Cikkszám:** KL4  
**Anyag:** hőálló acél  
1.2343, 1.2344  
**Keménység:** szár magszilárdság kb. 1400 N/mm<sup>2</sup>  
fej 45+5 HRC  
**Rendelési példa:** hengeres fejű magtüske,  
szárátmérő  $d_1 = 1,2$  mm  
teljes hossz  $l_1 = 125$  mm  
**Cikkszám:** KL4-1,2x125



$d_1$	$d_2$	k	r	$l_1$													
				+ 2 0													
g 6 -0,005	0 -0,2	0 -0,05	+ 0,2 0	100	125	160	200	250	315	400	500	630	800	1000			
1,5	3	1,5	0,2	●	●	●	●	●	●								
2,0	4	2	0,2	●	●	●	●	●	●								
2,2	5			●	●	●	●	●	●								
2,5				●	●	●	●	●	●								
2,7				●	●	●	●	●	●								
3,0	6	3	0,3	●	●	●	●	●	●	●	●						
3,2	7			●	●	●	●	●	●	●							
3,5				●	●	●	●	●	●	●							
3,7				●	●	●	●	●	●	●							
4,0				8	●	●	●	●	●	●	●	●					
4,2					●	●	●	●	●	●	●	●					
4,5					●	●	●	●	●	●	●	●					
5,0	10				●	●	●	●	●	●	●	●	●				
5,2				●	●	●	●	●	●	●	●	●	●				
5,5				●	●	●	●	●	●	●	●	●	●				
6,0		12	●	●	●	●	●	●	●	●	●	●					
6,2			●	●	●	●	●	●	●	●	●	●					
6,5			●	●	●	●	●	●	●	●	●	●					
7,0	●		●	●	●	●	●	●	●	●	●	●					
7,2	14		●	●	●	●	●	●	●	●	●	●	●				
7,5			●	●	●	●	●	●	●	●	●	●	●				
8,0		16	●	●	●	●	●	●	●	●	●	●	●	●			
8,2			●	●	●	●	●	●	●	●	●	●	●	●			
8,5			●	●	●	●	●	●	●	●	●	●	●	●			
9,0			●	●	●	●	●	●	●	●	●	●	●	●			
9,5	●		●	●	●	●	●	●	●	●	●	●	●				
10,0	18		●	●	●	●	●	●	●	●	●	●	●	●	●		
10,2		●	●	●	●	●	●	●	●	●	●	●	●				
10,5		●	●	●	●	●	●	●	●	●	●	●	●				
11,0		●	●	●	●	●	●	●	●	●	●	●	●				
11,5		●	●	●	●	●	●	●	●	●	●	●	●				
12,0		22	●	●	●	●	●	●	●	●	●	●	●	●	●		
12,2	●		●	●	●	●	●	●	●	●	●	●	●				
12,5	●		●	●	●	●	●	●	●	●	●	●	●				
13,0	●		●	●	●	●	●	●	●	●	●	●	●				
13,5	●		●	●	●	●	●	●	●	●	●	●	●				
14,0	24		●	●	●	●	●	●	●	●	●	●	●	●	●		
14,5		●	●	●	●	●	●	●	●	●	●	●	●				
15,0		●	●	●	●	●	●	●	●	●	●	●	●				
15,5		●	●	●	●	●	●	●	●	●	●	●	●				
16,0		●	●	●	●	●	●	●	●	●	●	●	●				
16,2		●	●	●	●	●	●	●	●	●	●	●	●				
16,5	26	●	●	●	●	●	●	●	●	●	●	●	●				
18,0		●	●	●	●	●	●	●	●	●	●	●	●				
20,0		●	●	●	●	●	●	●	●	●	●	●	●				
22,0		●	●	●	●	●	●	●	●	●	●	●	●				
25,0		●	●	●	●	●	●	●	●	●	●	●	●				
32,0		●	●	●	●	●	●	●	●	●	●	●	●				