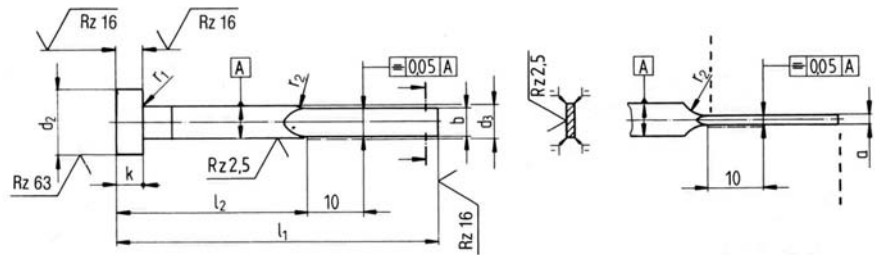


## Késes kilőkő, átedzett DIN ISO 8693 (DIN 1530, Form FAH szerint)

**Cikkszám:** KL12  
**Anyag:** WS  
 1.2067 vagy hasonló

**Keménység:**  
 szár felületen min. 950 HV 0,3  
 magzilárdság kb. 1400N/mm<sup>2</sup>  
 fej 45±5 HRC

**Rendelési példa:**  
 hengeres fejű átedzett kilőkő  
 száratmérő  $d_3 = 8$  mm  
 $a = 2$  mm  
 $b = 7,5$  mm  
 teljes hossz  $l_1 = 200$  mm  
**Cikkszám: KL12-2x7,5x8x200**



| a      | b      | d <sub>3</sub> | d <sub>2</sub> | k     | r <sub>1</sub> | r <sub>2</sub> | l <sub>1</sub> + 2/0   |    |     |     |     |     |     |     |     |  |
|--------|--------|----------------|----------------|-------|----------------|----------------|------------------------|----|-----|-----|-----|-----|-----|-----|-----|--|
|        |        |                |                |       |                |                | 63                     | 80 | 100 | 125 | 160 | 200 | 250 | 315 | 400 |  |
| 0      | 0      | h11            | 0              | 0     | + 0,2          | min            | l <sub>2</sub> - 1/- 2 |    |     |     |     |     |     |     |     |  |
| -0,015 | -0,015 |                | -0,2           | -0,05 | 0              |                | 32                     | 40 | 50  | 63  | 80  | 100 | 125 | 160 | 200 |  |
| 0,8    | 3,5    | 4              | 8              | 3     | 0,3            | 10             | ●                      | ●  | ●   | ●   |     |     |     |     |     |  |
| 1,0    |        |                |                |       |                |                | ●                      | ●  | ●   | ●   |     |     |     |     |     |  |
| 1,2    |        |                |                |       |                |                | ●                      | ●  | ●   | ●   | ●   |     |     |     |     |  |
| 1,0    |        |                |                |       |                |                | ●                      | ●  | ●   | ●   | ●   |     |     |     |     |  |
| 0,8    | 3,8    | 4,2            | 10             | 5     | 0,5            |                | ●                      | ●  | ●   | ●   | ●   |     |     |     |     |  |
| 1,0    |        |                |                |       |                |                | ●                      | ●  | ●   | ●   | ●   |     |     |     |     |  |
| 1,2    |        |                |                |       |                |                | ●                      | ●  | ●   | ●   | ●   |     |     |     |     |  |
| 1,0    | 4,5    | 5              | 12             | 7     | 0,8            |                | ●                      | ●  | ●   | ●   | ●   | ●   |     |     |     |  |
| 1,2    |        |                |                |       |                |                | ●                      | ●  | ●   | ●   | ●   | ●   |     |     |     |  |
| 1,5    |        |                |                |       |                |                | ●                      | ●  | ●   | ●   | ●   | ●   |     |     |     |  |
| 1,0    |        |                |                |       |                | ●              | ●                      | ●  | ●   | ●   | ●   |     |     |     |     |  |
| 1,2    |        |                |                |       |                | ●              | ●                      | ●  | ●   | ●   | ●   |     |     |     |     |  |
| 1,5    | 5,5    | 6              | 14             | 7     | 0,8            | ●              | ●                      | ●  | ●   | ●   | ●   |     |     |     |     |  |
| 2,0    |        |                |                |       |                | ●              | ●                      | ●  | ●   | ●   | ●   |     |     |     |     |  |
| 1,2    |        |                |                |       |                | ●              | ●                      | ●  | ●   | ●   | ●   |     |     |     |     |  |
| 1,5    | 7,5    | 8              | 16             | 7     | 0,8            | ●              | ●                      | ●  | ●   | ●   | ●   |     |     |     |     |  |
| 2,0    |        |                |                |       |                | ●              | ●                      | ●  | ●   | ●   | ●   |     |     |     |     |  |
| 1,5    | 9,5    | 10             | 18             | 7     | 0,8            | ●              | ●                      | ●  | ●   | ●   | ●   | ●   |     |     |     |  |
| 2,0    |        |                |                |       |                | ●              | ●                      | ●  | ●   | ●   | ●   | ●   |     |     |     |  |
| 2,0    |        |                |                |       |                | ●              | ●                      | ●  | ●   | ●   | ●   | ●   | ●   |     |     |  |
| 2,0    | 11,5   | 12             | 18             | 7     | 0,8            | ●              | ●                      | ●  | ●   | ●   | ●   | ●   |     |     |     |  |
| 2,5    |        |                |                |       |                | ●              | ●                      | ●  | ●   | ●   | ●   | ●   | ●   |     |     |  |