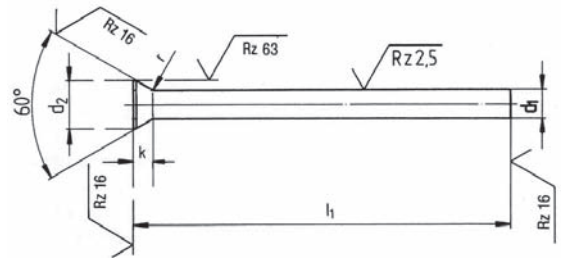


## Kúpos fejű kilőkő, átedzett

### DIN 1530, Form D szerint

**Cikkszám:** KL10  
**Anyag:** WS 1.2210, 1.2067  
**Keménység:** szár 60+2 HRC  
                   fej 45+5 HRC

**Rendelési példa:**  
 kúpos fejű, átedzett kilőkő,  
 száratmérő  $d_1 = 4$  mm, teljes hossz  $l_1 = 125$  mm  
**Cikkszám:** KL10-4x125



$d_1$	$d_2$	k +0,2 0	r	$l_1$ +2 0						
				100	125	160	200	250	315	
0,8	1,4	0,92	0,4 <sup>+0,3</sup>	●	●	●	●			
0,9	1,6	1,01		●	●	●	●			
1,0	1,8	1,19		●	●	●	●			
1,1		1,11		●	●	●	●			
1,2	2,0	1,19		●	●	●	●			
1,25		1,15		●	●	●	●			
1,3	2,2	1,11		●	●	●	●			
1,4		1,19		●	●	●	●			
1,5	2,5	1,11		●	●	●	●			
1,6		1,28		●	●	●	●			
1,7	2,8	1,19		●	●	●	●			
1,75		1,15		●	●	●	●			
1,8	3,0	1,37		●	●	●	●			
1,9		1,28		●	●	●	●			
2,0	3,2	1,37		●	●	●	●	●		
2,1		1,45		●	●	●	●			
2,2	3,5	1,37		●	●	●	●			
2,25		1,32		●	●	●	●			
2,3	4,0	1,54		●	●	●	●			
2,4		1,45	●	●	●	●				
2,5	4,5	1,37	●	●	●	●	●			
2,6		1,71	●	●	●	●				
2,7	5,0	1,63	●	●	●	●	●			
2,75		1,58	●	●	●	●				
2,8	5,5	1,54	●	●	●	●				
2,9		1,45	●	●	●	●	●			
3,0	6,0	1,80	●	●	●	●	●			
3,1		1,71	●	●	●	●	●			
3,2	7,0	1,63	●	●	●	●	●			
3,25		1,58	●	●	●	●				
3,3	8,0	1,54	●	●	●	●				
3,35		1,50		●	●					
3,4	9,0	1,45	●	●	●	●				
3,5		1,80	●	●	●	●	●			
3,6	10,0	1,71	●	●	●	●				
3,7		1,63	●	●	●	●				
3,75	11,0	1,58	●	●	●	●				
3,8		1,54	●	●	●	●				
3,9	12,0	1,45	●	●	●	●				
4,0		1,80	●	●	●	●	●	●		
4,1	13,0	1,71	●	●	●	●				
4,2		1,63	●	●	●	●				

$d_1$	$d_2$	k +0,2 0	r	$l_1$ +2 0						
				100	125	160	200	250	315	
4,25	5,5	1,58	0,6 <sup>+0,4</sup>	●	●	●	●			
4,3		1,54		●	●	●	●			
4,4	6,0	1,45		●	●	●	●			
4,5		1,80		●	●	●	●	●		
4,6	6,5	1,71		●	●	●	●			
4,7		1,63		●	●	●	●			
4,75	7,0	1,58		●						
4,8		1,54		●	●	●	●			
4,9	7,5	1,45		●	●	●	●			
5,0		1,80		●	●	●	●	●	●	
5,1	8,0	1,71		●	●	●	●			
5,2		1,63		●	●	●	●			
5,25	8,5	1,58		●	●	●	●			
5,3		1,54		●	●	●	●			
5,4	9,0	1,45		●	●	●	●			
5,5		1,80		●	●	●	●			
5,6	9,5	1,71		●	●	●	●			
5,7		1,63		●	●	●	●			
5,8	10,0	1,54		●	●	●	●			
5,9		1,45	●	●	●	●				
6,0	10,5	2,23	●	●	●	●	●	●		
6,2		2,06	●	●	●	●				
6,5	11,0	3,17	●	●	●	●				
6,7		2,99	●	●	●	●				
7,0	11,5	2,73	●	●	●	●				
7,5		3,17	●	●	●	●				
7,9	12,0	2,82	●							
8,0		2,73	●	●	●	●				
8,1	12,5	2,65	●	●	●	●				
8,2		2,56	●	●	●	●				
8,3	13,0	2,47	●	●	●	●				
8,4		2,39	●	●	●	●				
8,5	13,5	3,17	●	●	●	●				
9,0		2,73	●	●	●	●				
9,5	14,0	3,17		●						
10,0		2,73	●	●	●	●	●	●		
11,0	14,5	2,73	●	●	●	●				
11,5		3,17	●	●	●	●				
12,0	15,0	2,73	●	●	●	●	●	●		
13,0		2,73	●	●	●	●				
14,0	15,5	3,23	●	●	●	●	●	●		
16,0		3,23	●	●	●	●	●	●	●	